



Installation guide for Late Bay Window Bus

- 1 Remove the ash tray from the dash and then remove the housing, it is held by a single screw behind where the tray sits.



- 2 Decide where you want to locate the charger left to right. This example has it on the drivers left.

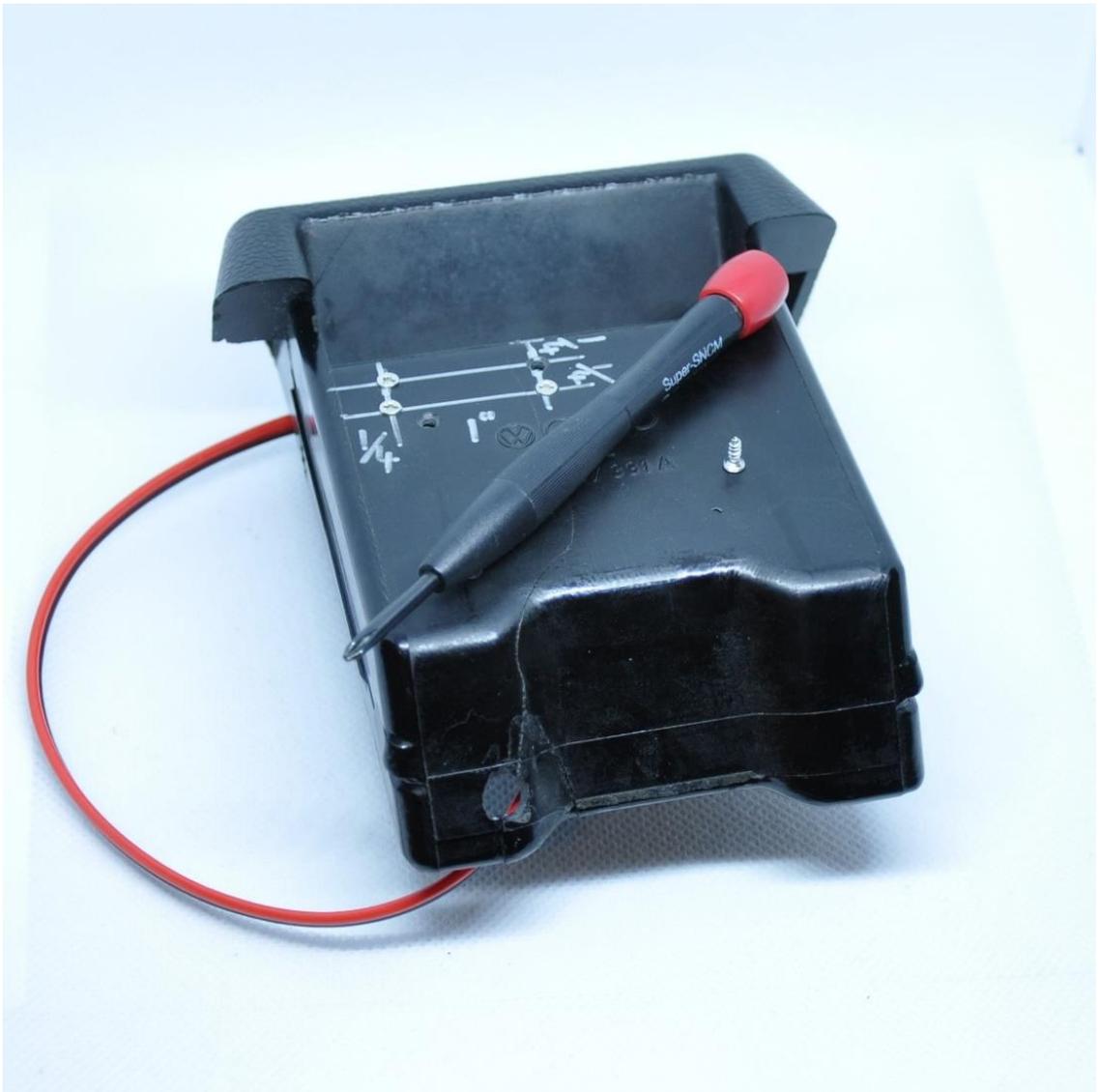


- 3 On the underside of the tray lay out the hole positions as shown in silver for the left mounting position or mirror the pattern to the other side for an alternate position. They don't need to be exact but within 1/8" (3mm) or so.

- 4 Drill a $\frac{1}{4}$ " (6mm) hole for the wire exit hole at the back of the tray. Choose a location where the wire doesn't interfere with housing attachment screw. Closer to the base of the tray than in the photos would be better.
- 5 Drill another wire exit hole in the metal housing approximately inline with the ashtray hole, remove any sharp edges with a larger drill, countersink or file. The wire needs to pass through both holes in a straight line for smooth opening and closing.



- 6 Hold the charger firmly in the desired position to the tray and screw in the self tapping screws. We do not recommend drilling pilot holes in the charger as it's easy to go too deep and into the circuitry causing damage. You can use a battery screwdriver but go slowly.



- 7 Install the two grommets (hot water will soften them up and make them easier to fit.)
- 8 Thread the wire through the ashtray hole.



- 9 Prepare your power and ground wire under the dash. Removing the glovebox liner will help with access but you can do it from underneath.

Reinstall the surround and thread the charger wire through the grommet in the surround and insert the ashtray into the surround. Check for smooth operation and then connect the wires. Leave a few inches of excess length to allow for the movement of the tray when opening.

10 Plug in your phone and go for a cruise!